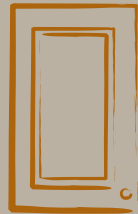


BEAUTIFUL
DOORS AND DRAWERS



DANNY'S
C A B I N E T S & M F G.



DANNY'S CABINETS & MFG

615 Trice Cemetery Rd., Thomaston, GA 30286

phone: 706.647.9287

fax: 706.646.3487

www.dannysmfg.com

HOW IT STARTED

Danny Sanders started building kitchen cabinets and counter tops in 1981. As the demand grew his quality work, Danny faced the need for newer tools and more help to meet deadlines. In 1983 Danny's Manufacturing was established. Since then, Danny's MFG has added numerous square feet to the once small cabinet shop and invested in some of the most efficient, state- of -the- art machinery.

Some of the machines include:

- A Weinig Molder and Grinder to produce stiles, rails, and one of a kind molding and wood flooring
- Diehl straight- line rip saw and whirlwind pop- up saw with tiger stop
- A 24" SCMI planer
- A Lancaster clamping machine to pull joints together almost flawlessly
- A Radio Frequency Gluer that is capable of gluing a panel 36" x 60" with in a minute.
- A Morbidelli Router produces some of the most beautiful doors and molding found in the market today
- A Grecon/Dimter Optimizing Chop Saw
- Raimann Gang Rip Saw



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RAISED PANEL



S-10 *Minimum Size: 7 1/4" x 7 1/4"*



S-20 *Minimum Size: 8" x 9"*



S-30 *Minimum Size: 8" x 9"*



S-40 *Minimum Size: 8" x 9"*



S-2020 *Minimum Size: 8" x 12"*



S-3030 *Minimum Size: 8" x 12"*



S-4040 *Minimum Size: 8" x 12"*



S-50 left *Minimum Size: 8" x 9"*



S-50 right *Minimum Size: 8" x 9"*



V-1010 *Minimum Size: 7 1/4" x 15 3/4"*



V-2010 *Minimum Size: 8" x 18"*



V-3010 *Minimum Size: 8" x 18"*



V-4010 *Minimum Size: 8" x 18"*



H-1010 *Minimum Size: 12 1/2" x 12 1/2"*

The stiles and rails of our doors are constructed by using a mortise and tenon joint. The tenon is 5/8" long to make the strongest door available. Our standard stile and rail width is 2 1/4". The finish thickness of the door is 3/4".



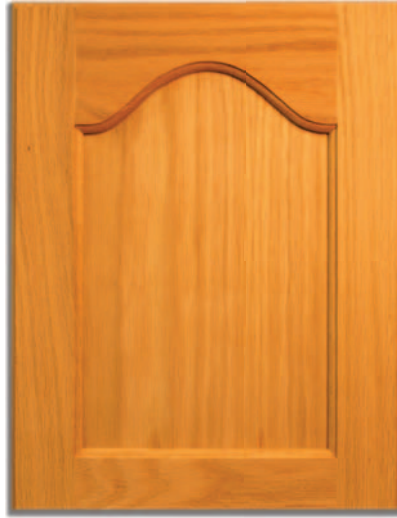


Natural Cherry with Raised Panel doors; Slab drawers; Dental Crown Molding dressing top.

FLAT PANEL



S-10 P *Minimum Size: 7 1/4" x 7 1/4"*



S-20 P *Minimum Size: 8" x 9"*



S-30 P *Minimum Size: 8" x 9"*



S-40 P *Minimum Size: 8" x 9"*



S-2020 P *Minimum Size: 8" x 12"*



S-3030 P *Minimum Size: 8" x 12"*



S-4040 P *Minimum Size: 8" x 12"*

The stiles and rails of our doors are constructed by using a mortise and tenon joint. The tenon is 5/8" long to make the strongest door available. Our standard stile and rail width is 2 1/4". The finish thickness of the door is 3/4". Flat panels are 1/4" thick plywood.



SHAKER



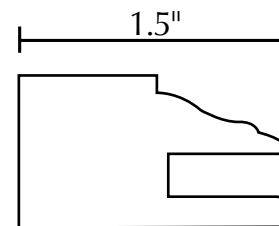
SHAKER 10



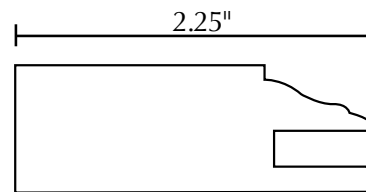
SHAKER 10 V-GROOVE



ELITE



DRAWER PROFILE



DOOR PROFILE

Minimum Size: 7 1/4" x 7 1/4"

The stiles and rails of our doors are constructed by using a mortise and tenon joint. The tenon is 5/8" long to make the strongest door available. Our standard stile and rail width is 2 1/4". The finish thickness of the door is 3/4". Flat panels are 1/4" thick plywood.

COPE-N-STICK



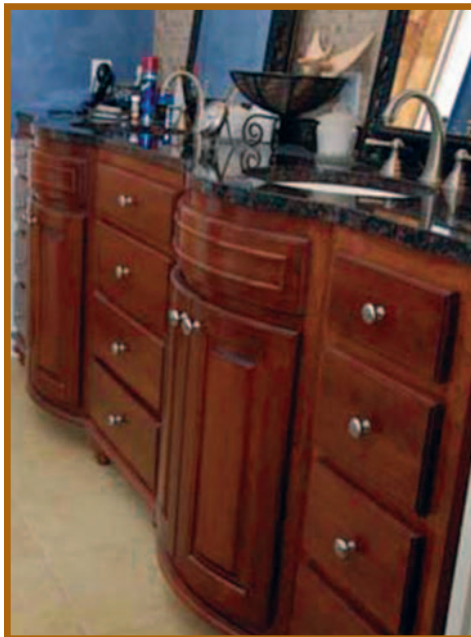
COPE -N- STICK 10 WITH
DM-5217



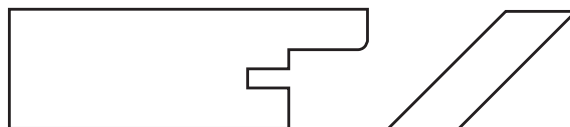
COPE -N- STICK 10 WITH
DM-1275

Minimum Size: 7 1/4" x 7 1/4"

MISC. MILLWORK OPTIONS



LOUVERD DOOR PROFILE





MITERED



MITER 100



MITER 200



MITER 300



MITER 400



MITER 500



MITER 600 WITH DM- 1275



MITER 600 WITH DM-5217



MITER 700



MITER 800

Minimum Sizes

Miter 100: 7 3/4" x 7 3/4"

Miter 200: 7 3/4" x 7 3/4"

Miter 300: 7 3/4" x 7 3/4"

Miter 400: 8 3/4" x 8 3/4"

Miter 500: 7 3/4" x 7 3/4"

Miter 600: 7 3/4" x 7 3/4"

Miter 700: 8 3/4" x 8 3/4"

Miter 800: 7 3/4" x 7 3/4"



GLASS



GLASS 10



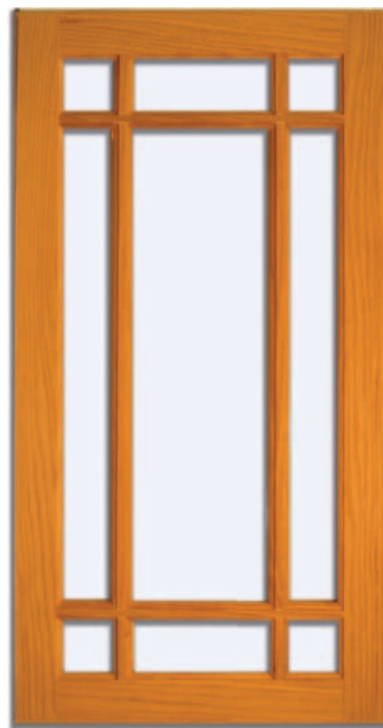
GLASS 20



GLASS 30



GLASS 40



GLASS 109*

Minimum Size: 7 1/4" x 7 1/4"
 (* Glass 109 Minimum Size: 14" x 14")

Note: Glass is not supplied.

The standard placement of mullions will be to divide the opening equally as follows:

8" high to 22" high = 4 lite

22 1/6" high to 38" high = 6 lite

38 1/16" high to 60" high = 8 lite

The stiles and rails of our doors are constructed by using a mortise and tenon joint. The tenon is 5/8" long to make the strongest door available. Our standard stile and rail width is 2 1/4". The finish thickness of our doors is 3/4".





Natural Cherry, Six-Lite Glass doors, Raised Panel doors; Slab drawers.



MDF DOORS



MDF 10



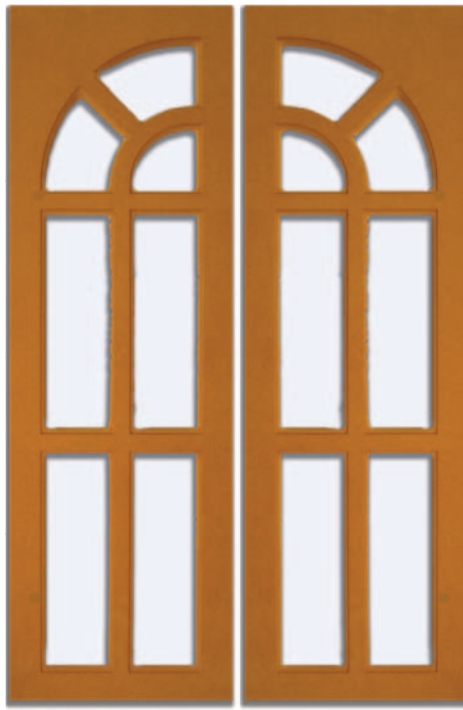
MDF 20



MDF 30



MDF GLASS 10,6-lite



MDF GLASS 60 LG

MDF GLASS 60 RG



MDF GLASS 10, 4-lite

Minimum Size: 8" x 9"

Note: Glass is not supplied.

The standard placement of mullions will be to divide the opening equally as follows:

8" high to 22" high = 4 lite

22 1/6" high to 38" high = 6 lite

38 1/16" high to 60" high = 8 lite

DRAWER FRONTS



SLAB



PANEL



PANEL with Applied Molding
DM-9183



PANEL with Applied Molding
DM-5217



MITER 150



MITER 250



MITER 350



MITER 450



MITER 550



MITER 650 with DM-1275



MITER 650 with DM-5217



MITER 750




MITER 850



ELITE PANEL



MDF PANEL



Danny's offers a wide variety of mill works solutions. With the help of many state-of-the-art machines such as a Mikron Woodworking Multi Molder and a Morbidelli Router, Danny's is capable of producing beautiful compound curves, stair parts, circles, ellipses, bar rails, ovals, S-bends, arches, serpentine, straight molding, crown molding, and much more. For a more complete guide of reference numbers and styles of molding log onto www.dannysmfg.com.

PROFILES

RAISED PANEL PROFILES

DP-1



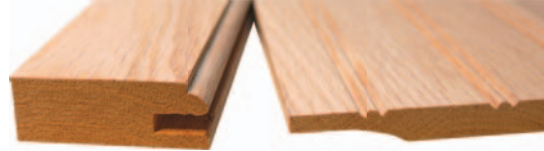
DP-2



DP-3



DP-4



DP-5



DP-6



DP-7



DP-8



DP-9



PANEL PROFILES



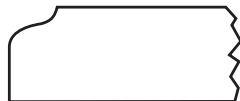
PLYWOOD - 1/4"



BEADED V-GROOVE - 1/4"

DOOR EDGE PROFILES

E-1A



E-2



E-3



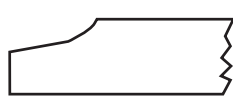
E-4



E-5



E-6



E-7



E-9



E-10



E-11

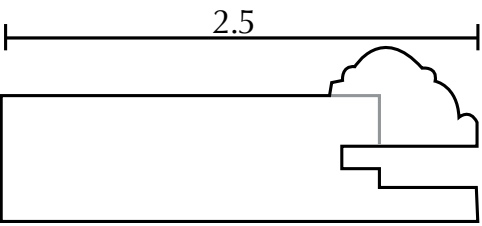


E-12

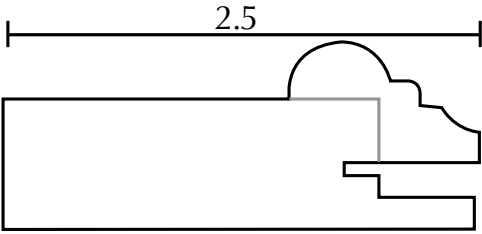




APPLIED MOLDING

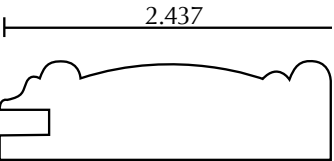


MITER 600 WITH DM-5217

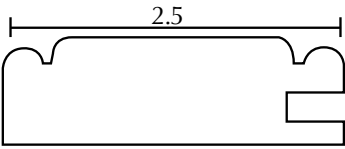


MITER 600 WITH DM-1275

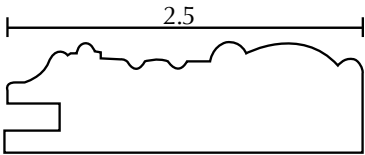
MITER DOOR PROFILES



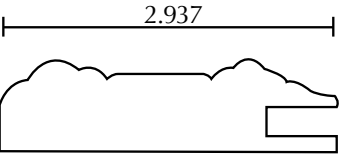
MITER 100



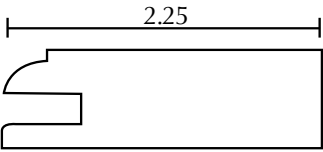
MITER 200



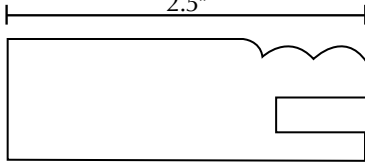
MITER 300



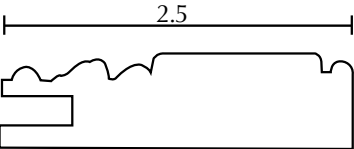
MITER 400



MITER 500

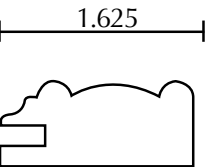


MITER 700

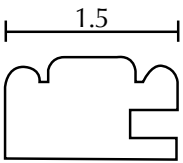


MITER 800

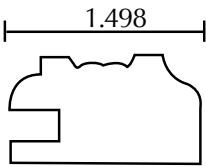
MITER DRAWER PROFILES



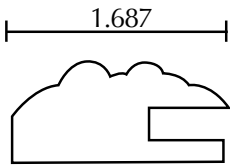
MITER 150



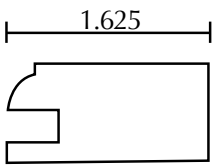
MITER 250



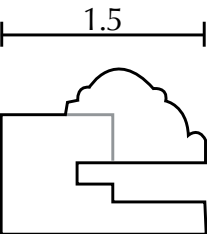
MITER 350



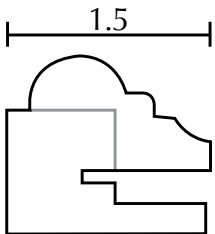
MITER 450



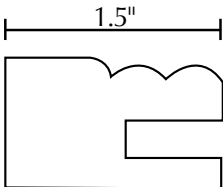
MITER 550



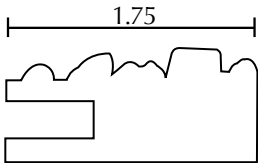
MITER 650 WITH
DM-5217



MITER 650 WITH
DM-5217



MITER 750



MITER 850

WOOD SELECTION AND DESCRIPTION



ALDER

Red alder is easy to cut and it takes finishes very well, especially if a wash coat of thin shellac is applied before staining. This wood can be of significant value in woodworking, despite its relative modest reputation. Alder generally has straight grain, a fine even texture, with a pale yellow to reddish brown color. Alder also accepts all finishes well.



ASH

This selection blends lighter sapwood with the medium tans and brown tones of the heartwood. The light sapwood varied in color from light yellowish white to include some slightly grayish tones. Some mineral and pin burls are acceptable. Recommended for rustic natural appearance using clear or medium stain finishes.



BASS WOOD

A domestic wood, desired because of its economy, workability and finishing qualities. Its close, tight homogeneous grain structure makes it ideal for a wide variety of hobby, craft and miniature projects. Basswood may be stained or painted to represent any wood type.



BIRCH NATURAL

A closed grain wood ranging in color to include the reddish brown of the heartwood to the whitish pale yellow of the sapwood. Pin burls and mineral are allowed to be present on the face of doors and drawer fronts.



BIRCH WHITE

Attractive closed grain selection that is light whitish pale yellow and light tan in color. Minimum of pin burls and mineral grain are acceptable on the face of door or drawer front. May be selected for white pickle stains; however, Birch is generally not as uniform in color as select Light Maple.



CHERRY NATURAL

This grade of cherry allows selection lighter sapwood and darker heartwood. Medium and darker stains are recommended to blend colors more uniformly. Natural Cherry may be finished natural or with light stains for a beautiful rustic appearance.



CHERRY SELECT

Selected for a more uniform reddish brown heartwood. Minimum of sapwood acceptance in machined areas. Some mineral, black specks, and/or pin burls may appear on face of door or drawer front.



HICKORY

Natural selection of durable and beautiful open grain hardwood which includes the lighter white sapwood and the tans and brown tones of the heartwood. Pecks, burls and mineral is acceptable on face of door and drawer fronts. Recommended for warm rustic natural appearance.



KNOTTY PINE

Moderately soft closed grain wood. Color is a creamy white with yellow cast. Sound red and black knots are selected and split knots are acceptable. Boards narrower than 3/4" are not acceptable.



MAPLE WHITE

Light colors of sapwood are selected with minimum of very light reddish brown acceptable on face of doors and drawer fronts. Slightly darker brown heartwood may appear in machine areas. Some mineral allowed on face of doors and drawer fronts.



MAPLE NATURAL

Closed grain wood that varies in color from light grayish white to light grayish brown. Some pin burls and mineral is acceptable on face of door and drawer fronts. Natural Grade with light sapwood and brown heartwood recommended for medium wood stains.



MAPLE PAINT GRADE

Closed Grain wood with unmatched patterns. Glue lines, glue, joints and grain patterns will show through high gloss.



POPLAR

Moderately soft closed grain wood ranging in color from light cream sapwood to darker heartwood white greenish and grayish colors. Recommended as paint grade wood.



RED OAK NATURAL

This selection of Red Oak has greater variation of grain characteristics and color ranging from white and grayish brown to pale red in sap areas to pink and deeper reddish brown in heartwood. Sapwood is acceptable in machine areas. Mineral color and pin knots are characteristically present. Suitable for natural finish and light to medium stains for persons who enjoy the natural beauty of wood. May be used for warm rustic appearance.



RED OAK SELECT

Finest select of Red Oak. Primarily the heartwood is used providing an excellent choice of grain and color. Sapwood may appear in machined areas. This selection further reduces size and frequency of pin burls and mineral. Ideal grain and color for light and medium stains and for pickle finishes.



WHITE OAK

Open grained wood that varies in color from a whitish light brown to grayish darker brow. In the natural grade, the lighter sapwood, burls, pecks, and minerals are allowed on the face of doors and drawer fronts.



WALNUT SELECT

This premium grade primarily consist of heartwood of the Walnut specie. Sapwood may appear in the machined areas and on the back of doors and drawer fronts.

*WALNUT NATURAL (NOT PICTURED)

This selection is not graded as high as Walnut Select, which allows it to include the lighter sapwood and the heartwood of light brown and darker brown color. Some pin knots may be present.





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